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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/081,184	02/25/2002	Ryoji Kauri	03500.016223	2746	
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FITZPATRICK CELLA HARPER & SCINTO			ALANKO, AN	ALANKO, ANITA KAREN	
30 ROCKEFEL NEW YORK, 1			ART UNIT	PAPER NUMBER	
			1765		
			DATE MAR ED: 10/02/2003	2	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/081,184	KANRI, RYOJI
Office Action Summary	Examiner	Art Unit
	Anita K Alanko	1765
The MAILING DATE of this communication Period for Reply	on appears on the cover sheet wi	ith the correspondence address
A SHORTENED STATUTORY PERIOD FOR ITHE MAILING DATE OF THIS COMMUNICAT - Extensions of time may be available under the provisions of 37 after SIX (6) MONTHS from the mailing date of this communica - If the period for reply specified above is less than thirty (30) day - If NO period for reply is specified above, the maximum statutory - Failure to reply within the set or extended period for reply will, b - Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	FION. CFR 1.136(a). In no event, however, may a retion. Is, a reply within the statutory minimum of thirty period will apply and will expire SIX (6) MON by statute, cause the application to become AB	eply be timely filed ty (30) days will be considered timely. ITHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).
1) Responsive to communication(s) filed of	on	
2a) This action is FINAL . 2b)		
3) Since this application is in condition for closed in accordance with the practice Disposition of Claims		
4) Claim(s) <u>1-8</u> is/are pending in the applic	cation.	
4a) Of the above claim(s) is/are w	ithdrawn from consideration.	
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-8</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction Application Papers	and/or election requirement.	
9) The specification is objected to by the Ex	aminer.	
10) The drawing(s) filed on is/are: a)] accepted or b) ☐ objected to by the	he Examiner.
Applicant may not request that any objectio	on to the drawing(s) be held in abeya	ance. See 37 CFR 1.85(a).
11)☐ The proposed drawing correction filed on	is: a) approved b) d	isapproved by the Examiner.
If approved, corrected drawings are require	d in reply to this Office action.	
12)☐ The oath or declaration is objected to by t	the Examiner.	
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for t	foreign priority under 35 U.S.C. {	§ 119(a)-(d) or (f).
a)⊠ All b)□ Some * c)□ None of:		
1.⊠ Certified copies of the priority docu	uments have been received.	
2. Certified copies of the priority doct	uments have been received in A	pplication No
 3. Copies of the certified copies of th application from the Internation * See the attached detailed Office action for 	nal Bureau (PCT Rule 17.2(a)).	•
14) Acknowledgment is made of a claim for do	•	
a) ☐ The translation of the foreign langua 15)☐ Acknowledgment is made of a claim for do	ge provisional application has be	een received.
Attachment(s)	× · · ·	
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-9-3) Information Disclosure Statement(s) (PTO-1449) Paper I 	48) 5/6/2 5) Notice of I	Summary (PTO-413) Paper No(s) Informal Patent Application (PTO-152)
.S. Patent and Trademark Office		

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Claim Rejections - 35 USC § 112

Claims 1-8 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, line 5, the term "minute" is a relative term that renders the metes and bounds of the claim unclear.

In claim 7, line 3, the term "close" is a relative term that renders the metes and bounds of the claim unclear.

Claims 2-6 and 8 do not cure the indefiniteness of their base claims, and are therefore also rejected.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1,2 and 5 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Nelson (US 5,871,657).

Nelson discloses a method and an ink jet print head manufactured by the method comprising:

attaching an ink flow path forming member 2 onto a substrate 4 for forming an ink discharging pressure generating element, wherein a pit 42 (Fig.3) is formed on an attachment region of said substrate for attaching said liquid flow path forming member.

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As to claim 2, Nelson discloses that the pits are formed by etching (col.3, lines 59-61), which is inherently anisotropic since the picture depicts that straight sidewalls are obtained.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3, 5-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nelson (US 5,871,657) in view of Motoi et al (US 2002/0006581 A1).

The discussion of Nelson from above is repeated here.

As to claim 3, Nelson discloses to use a photopatternable polymer layer as the etch mask (col.2, lines 63-64), but does not disclose its composition. Motoi teaches that polyether amide resins are useful photopatternable polymer layer etch masks (col.2, paragraph [0020]). It would have been obvious to one with ordinary skill in the art to use a polyether amide resin as the etch mask in the method of Nelson because Motoi teaches that it is a useful composition for etch masks to pattern layers.

As to claim 6, Nelson discloses forming a printhead, which inherently must have a discharge port in order to form a functional device, a liquid path (col.3, lines 45-50), and ink discharging pressure generating element (heater, col.3, line 53).

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As to claim 7, Nelson discloses that the pits are formed in proximity to at least one end on the ink jet print head. It would have been obvious to one with ordinary skill in the art to form them in proximity to both ends in order to form a stronger bond.

Allowable Subject Matter

Claim 4 would be allowable if rewritten to overcome the rejection(s) under 35 U.S.C. 112, second paragraph, set forth in this Office action and to include all of the limitations of the base claim and any intervening claims.

The following is a statement of reasons for the indication of allowable subject matter: the prior art does not teach or suggest a method comprises forming a polyether amide resin layer as ah adhereing layer between said substrate and said liquid flow path forming member, and as an etch mask for anisotropic etching of the pits, as in the context of claim 4.

The closest prior art, Nelson modified by Motoi, suggests to use a polyether amide resin layer as an etch mask, but there is no motivation to let the resin layer remain after etching to serve as an adhering layer between said substrate and said liquid flow path forming members, as in the context of claim 4. Etch masks are usually removed after they are used, since they are not normally needed in the final product.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The cited art shows methods of manufacturing ink jet printheads.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Anita K Alanko whose telephone number is 703-305-7708. The examiner can normally be reached on Monday, Tuesday and Friday, 8:00 am-4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine Norton can be reached on 703-305-2667. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

Anita K. Slanko
Primary Examiner
Art Unit 1765